

# SR TOP CLEAR 1054 / SD 1533

## Application Guidelines



CLEAR COATING FOR  
UV RESISTANT  
CLEAR CARBON PARTS

It's all in the Chemistry

**Sicomini**  
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# SR TOP CLEAR 1054 / SD 1533

## Application Guidelines

**SR TOP CLEAR 1054 / SD 1533** is a highly UV resistant hybrid system for clear carbon and other varnished parts.

### APPLICATION TIPS FOR BEST RESULTS:

Always prepare surface of part by sanding to 120-240 grit before removing all dust and wiping with ABU.

Mix resin and hardener components at the last minute, only when all parts are ready to be coated.

When spraying Top Clear maintain a steady distance of 40-60cm between the spray gun nozzle and the part surface.

#### Mixing Ratios



By weight: 100 : 66  
By volume: 100 : 62

#### Ideal Workshop Conditions



Temperature  
15-35°



Low humidity preferred  
Max 70%

Application Method	HVLP gun with 1.5-1.7 nozzle. Spray with 3.5-4 bar pressure	High quality bristle or foam brush
Thinner	20% ABU	2-5% ABU
Pot Life – 150gm mix at 25°C	15-20 minutes	10 minutes
1st Coat Thickness	50µm primer layer	100-150µm primer layer
Holding Time Between Coats	30 minutes at 25°C	
2nd Coat Thickness	No specific thickness - 150-300µm suggested	
Holding Time between Next Coats	1 hour at 25-30°C	

Please contact your local Sicomin distributor or technical rep for additional processing information and advice.

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