

Printing date 29.07.2014 Version number 10 Revision: 29.07.2014

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- · 1.1 Product identifier
- · Trade name: Epifanes Epoxy Primer component A
- 1.2 Relevant identified uses of the substance or mixture and uses advised against

No further relevant information available.

- Application of the substance / the mixture base component of a two-component primer
- · 1.3 Details of the supplier of the safety data sheet
- · Manufacturer/Supplier:

Suter Kunststoffe AG

Aefligenstrasse 3

3312 Fraubrunnen

Switzerland

Tel +41 (0)31 763 60 60

Fax +41 (0)31 763 60 61

email: info@swiss-composite.ch

- · Further information obtainable from: environment protection department
- 1.4 Emergency telephone number:

ToxInfo Suisse, Tel.: 145

International: Tel. +41 (0)44 251 51 51

SECTION 2: Hazards identification

- · 2.1 Classification of the substance or mixture
- · Classification according to Regulation (EC) No 1272/2008



GHS02 flame

Flam. Liq. 3 H226 Flammable liquid and vapour.



GHS09 environment

Aquatic Chronic 2 H411 Toxic to aquatic life with long lasting effects.



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2 H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

· Classification according to Directive 67/548/EEC or Directive 1999/45/EC



Xi; Irritant

R36/38: Irritating to eyes and skin.



Xi; Sensitising

R43: May cause sensitisation by skin contact.



 ${\tt N};$ Dangerous for the environment

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R51/53: Toxic to aquatic organisms, may cause long-term adverse effects in

the aquatic environment.

R10: Flammable.

· Information concerning particular hazards for human and environment:
The product has to be labelled due to the calculation procedure of the "General Classification guideline for preparations of the EU" in the latest valid version.

· Classification system:

The classification is according to the latest editions of the EU-lists, and extended by company and literature data.

- · 2.2 Label elements
- \cdot Labelling according to Regulation (EC) No 1272/2008 The product is classified and labelled according to the CLP regulation.
- · Hazard pictograms







GHS02 GHS07 GHS

- · Signal word Warning
- Hazard-determining components of labelling: reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight = 700) formaldehyde
- · Hazard statements

H226 Flammable liquid and vapour.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H411 Toxic to aquatic life with long lasting effects.

· Precautionary statements

P102 Keep out of reach of children.

P210 Keep away from heat/sparks/open flames/hot surfaces. - No

smoking.

P260 Do not breathe dust/fume/gas/mist/vapours/spray.
P271 Use only outdoors or in a well-ventilated area.

P280 Wear protective gloves/protective clothing/eye protection/face

protection.

P301+P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor/

physician.

P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all

contaminated clothing. Rinse skin with water/shower.

P501 Dispose of contents/container in accordance with local/regional/

national/international regulations.

· Additional information:

Contains epoxy constituents. May produce an allergic reaction.

- · 2.3 Other hazards
- · Results of PBT and vPvB assessment
- · PBT: Not applicable.
- · vPvB: Not applicable.



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SECTION 3: Composition/information on ingredients

- · 3.2 Chemical characterization: Mixtures
- Description:Resin mixture

Solvent mixture with pigment additives

| • • | | |
|--|---|---------|
| · Dangerous components: | | |
| CAS: 25068-38-6 NLP: 500-033-5 Index number: 603-074-00-8 Reg.nr.: 01-2119456619-26 | reaction product: bisphenol-A- (epichlorhydrin) epoxy resin (number average molecular weight = 700) Xi R36/38 Xi R43 N R51/53 Aquatic Chronic 2, H411 Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317 | 10-25% |
| CAS: 107-98-2 EINECS: 203-539-1 Index number: 603-064-00-3 Reg.nr.: 01-2119457435 | 1-methoxy-2-propanol R10 Flam. Liq. 3, H226 | 10-25% |
| CAS: 1330-20-7 EINECS: 215-535-7 Index number: 601-022-00-9 Reg.nr.: 01-2119488216-32 | xylene Xn R20/21 Xi R38 R10 Flam. Liq. 3, H226 Acute Tox. 4, H312; Acute Tox. 4, H332; Skin Irrit. 2, H315 | 2.5-10% |
| CAS: 546-93-0 EINECS: 208-915-9 Reg.nr.: 01-2119523999-20 | Magnesite substance with a Community workplace exposure limit | ≤ 2.5% |
| CAS: 1314-13-2 EINECS: 215-222-5 Index number: 030-013-00-7 Reg.nr.: 01-2119463881-32 | zinc oxide N R50/53 Aquatic Acute 1, H400; Aquatic Chronic 1, H410 | ≤ 2.5% |

Additional information:

For the wording of the listed risk phrases refer to section 16.

SECTION 4: First aid measures

- · 4.1 Description of first aid measures
- · After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

· After skin contact:

Immediately wash with water and soap and rinse thoroughly. Immediately rinse with water.

· After eye contact:

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

- · After swallowing: If symptoms persist consult doctor.
- · 4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.

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· 4.3 Indication of any immediate medical attention and special treatment needed No further relevant information available.

SECTION 5: Firefighting measures

- · 5.1 Extinguishing media
- · Suitable extinguishing agents:

CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- · For safety reasons unsuitable extinguishing agents: Water with full jet
- 5.2 Special hazards arising from the substance or mixture No further relevant information available.
- · 5.3 Advice for firefighters
- · Protective equipment: Wear fully protective suit.

SECTION 6: Accidental release measures

 \cdot 6.1 Personal precautions, protective equipment and emergency procedures Wear protective clothing.

Ensure adequate ventilation

Wear protective equipment. Keep unprotected persons away.

· 6.2 Environmental precautions:

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

· 6.3 Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Ensure adequate ventilation.

· 6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

· 7.1 Precautions for safe handling

Keep away from heat and direct sunlight.

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

· Information about fire - and explosion protection:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

- 7.2 Conditions for safe storage, including any incompatibilities
- · Storage:
- · Requirements to be met by storerooms and receptacles:

Store only in the original receptacle.

- · Information about storage in one common storage facility: Not required.
- · Further information about storage conditions: Keep container tightly sealed.
- · 7.3 Specific end use(s) No further relevant information available.

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| | Exposure controls/personal protection | |
|--------------------------------|---|--|
| | information about design of technical facilities: data; see item 7. | |
| 8.1 Control | parameters | |
| Ingredients | with limit values that require monitoring at the w | orkplace: |
| 107-98-2 1- | methoxy-2-propanol | |
| Inhalative | Tijd gewogen gemiddelde over 15 min/Exposure time | 563 mg/m ³ (Algemene bevolking/ General population) |
| | Tijd gewogen gemiddelde over 8 uur / Exposure time | |
| 1330-20-7 x | ylene | |
| Inhalative | Tijd gewogen gemiddelde over 15 min/Exposure time | 442 mg/m ³ (Algemene bevolking/ General population) |
| | Tijd gewogen gemiddelde over 8 uur / Exposure time | e 210 mg/m ³ (Algemene bevolking/ General population) |
| 546-93-0 Ma | gnesite | |
| Inhalative | Tijd gewogen gemiddelde over 8 uur / Exposure time | 10 mg/m³ (general population) |
| 107-98-2 1- | methoxy-2-propanol | |
| Long-t Sk | term value: 560 mg/m³, 150 ppm erm value: 375 mg/m³, 100 ppm | |
| 1330-20-7 x | | |
| | term value: 441 mg/m³, 100 ppm erm value: 220 mg/m³, 50 ppm GCV | |
| 546-93-0 Ma | | |
| | erm value: 10* 4** mg/m³ | |
| _ | able dust **respirable dust | |
| _ | | |
| *inhal | | y resin (number |
| *inhal | able dust **respirable dust reaction product: bisphenol-A-(epichlorhydrin) epox average molecular weight = 700) | |
| *inhal | reaction product: bisphenol-A-(epichlorhydrin) epox average molecular weight = 700) Acute - systemic effects, worker 8.3 mg/kg (W | y resin (number Werker/Worker) |
| *inhal | reaction product: bisphenol-A-(epichlorhydrin) epox average molecular weight = 700) Acute - systemic effects, worker Long-term - systemic effects, worker 8.3 mg/kg bw Worker) | Jerker/Worker) |
| *inhal DNELs 25068-38-6 Dermal | reaction product: bisphenol-A-(epichlorhydrin) epox average molecular weight = 700) Acute - systemic effects, worker Long-term - systemic effects, worker Acute-local effects, worker 12.3 mg/m³ | Jerker/Worker) g/day (Werker/ |



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| 1330-2 | 20-7 xy | vlene | (Contd. of pag | | |
|--------|-----------------|--|--------------------------------------|--|--|
| Dermal | L | Long-term - local effects, worker | 180 (Werker/Worker) | | |
| Inhala | ative | Acute - systemic effects, worker | 289 mg/m³ (Werker/Worker) | | |
| | | Acute-local effects, worker | 289 mg/m³ (Werker/Worker) | | |
| | | Long-term - local effects, worker | 77 mg/m ³ (Werker/Worker) | | |
| PNECs | | | | | |
| 25068- | | reaction product: bisphenol-A-(epichlor average molecular weight = 700) | hydrin) epoxy resin (numbe | | |
| Aquati | ic comp | parment - freshwater | 0.003 mg/L (Consument) | | |
| Aquati | ic comp | partment - marine water | 0.0003 mg/L (4) | | |
| Aquati | ic comp | partment - sediment in freshwater | 0.5 mg/kg sed dw (3) | | |
| Aquati | ic comp | partment - sediment in marine water | 0.5 mg/kg sed dw (5) | | |
| Aquati | ic comp | partment - water, intermittent releases | | | |
| Sewage | e treat | ment plant | 10 mg/L (7) | | |
| Terres | strial | comparment - soil | 0.05 mg/kg dw (8) | | |
| 1330-2 | 20-7 xy | ylene | | | |
| Aquati | ic comp | parment - freshwater | 0.327 mg/L (not specified) | | |
| Aquati | ic comp | partment - marine water | 0.327 mg/L (not specified) | | |
| Aquati | ic comp | partment - sediment in freshwater | 12.46 mg/kg sed dw (not specified) | | |
| Aquati | ic comp | partment - sediment in marine water | 12.46 mg/kg sed dw (not specified) | | |
| Aquati | ic comp | partment - water, intermittent releases | 0.327 mg/L (not specified) | | |
| Sewage | e treat | ment plant | 6.58 mg/L (not specified | | |
| Terres | strial | comparment - soil | 2.31 mg/kg dw (not specified) | | |
| Ingre | dients | with biological limit values: | · | | |
| 1330-2 | 20-7 x <u>y</u> | vlene | | | |
| BMGV | | mol/mol creatinine | | | |
| | | n: urine | | | |
| | | ing time: post shift eter: methyl hippuric acid | | | |

- · 8.2 Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Do not inhale gases / fumes / aerosols.

Avoid contact with the eyes and skin.

· Respiratory protection:

Filter A/P2

Suitable respiratory protective device recommended.

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In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

· Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:



Tightly sealed goggles

SECTION 9: Physical and chemical properties

| • | 9.1 | Information | on | basic | physical | . and | chemical | . properties | ; |
|---|-----|-------------|----|-------|----------|-------|----------|--------------|---|
|---|-----|-------------|----|-------|----------|-------|----------|--------------|---|

· General Information

· Appearance:

Form: Fluid

Colour: According to product specification

Odour: CharacteristicOdour threshold: Not determined.

Odour threshold. Not determined.

· pH-value: Not determined.

· Change in condition

Melting point/Melting range: Undetermined. Boiling point/Boiling range: > 100 °C

· Flash point: > 31 °C

· Flammability (solid, gaseous): Not applicable.

· Ignition temperature: 270 °C

· Decomposition temperature: Not determined.

· Self-igniting: Product is not selfigniting.

· Danger of explosion: Product is not explosive. However, formation of explosive air/vapour mixtures are

possible.

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|----------------------------------|--|
| · Explosion limits: | |
| Lower: | 2.3 Vol % |
| Upper: | 20.0 Vol % |
| · Vapour pressure at 20 °C: | 12 hPa |
| Density at 20 °C: | 1.734 g/cm ³ |
| · Relative density | Not determined. |
| · Vapour density | Not determined. |
| · Evaporation rate | Not determined. |
| · Solubility in / Miscibility wi | th |
| water: | Not miscible or difficult to mix. |
| Partition coefficient (n-octan | nol/ |
| water): | Not determined. |
| Viscosity: | |
| Dynamic: | Not determined. |
| Kinematic at 20 °C: | 100 s (DIN 53211/4) |
| Solvent content: | |
| Organic solvents: | 24.4 % |
| VOC content: | 24.4 % |
| | VOC content: |
| | 422.4 g/l / 3.53 lb/gl |
| Solids content: | 75.6 % (VB% 1h150 C) |
| · 9.2 Other information | No further relevant information available. |

SECTION 10: Stability and reactivity

- · 10.1 Reactivity
- · 10.2 Chemical stability
- · Thermal decomposition / conditions to be avoided:

No decomposition if used according to specifications.

- \cdot 10.3 Possibility of hazardous reactions No dangerous reactions known.
- · 10.4 Conditions to avoid No further relevant information available.
- · 10.5 Incompatible materials: No further relevant information available.
- · 10.6 Hazardous decomposition products:
 - No dangerous decomposition products known.

SECTION 11: Toxicological information

- · 11.1 Information on toxicological effects
- · Acute toxicity:

| · LD/LC50 values relevant for classification: | | | | | | | | | | |
|---|-------------------------------|-------------------------|--|--|--|--|--|--|--|--|
| 25068-38-6 reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (numb average molecular weight = 700) | | | | | | | | | | |
| Oral | LD50 | 11400 mg/kg bw (rat) | | | | | | | | |
| Dermal | LD50 | >2000 mg/kg bw (rabbit) | | | | | | | | |
| 107-98-2 1- | 107-98-2 1-methoxy-2-propanol | | | | | | | | | |
| Oral | LD50 | 5660 mg/kg bw (rat) | | | | | | | | |
| Dermal | LD50 | 13000 mg/kg bw (rabbit) | | | | | | | | |
| Inhalative | LC50/4 h | 6 mg/l (rat) | | | | | | | | |

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| | | | (Contd. of page 8) |
|-----------|------------|------------------------|--------------------|
| 1330-20-7 | xylene | | |
| Oral | LD50 | 4300 mg/kg bw (rat) | |
| Dermal | LD50 | 2000 mg/kg bw (rabbit) | |
| 1314-13-2 | zinc oxide | | |
| Oral | LD50 | 7950 mg/kg bw (mouse) | |
| | | >15000 mg/kg (rat) | |

- · Primary irritant effect:
- \cdot on the skin: Irritant to skin and mucous membranes.
- · on the eye: Irritating effect.
- · Sensitization: Sensitization possible through skin contact.
- · Additional toxicological information:

The product shows the following dangers according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version:

Irritant

SECTION 12: Ecological information

· 12.1 Toxicity

| · Aquatic tox | icity: | |
|---------------|-----------|--|
| | - | oduct: bisphenol-A-(epichlorhydrin) epoxy resin (number ecular weight = 700) |
| Oral | EC50 | 1.1 - 3.6 mg/l ((Daphnia magna)) |
| Inhalative | LC50/96 h | 1.5 - 7.7 mg/l ((Regenboogforel)) |
| 1330-20-7 ж | ylene | |
| | EC50 | 1 mg/l (daphnia magna) (48 uur/hour) |
| | LC50 | 13.5-2.6 mg/l (Fish Acute Toxicity Study) (96 uur/hour) |

- · 12.2 Persistence and degradability No further relevant information available.
- · 12.3 Bioaccumulative potential

1330-20-7 xylene

Log Kow 3 (not specified)

- · 12.4 Mobility in soil No further relevant information available.
- · Ecotoxical effects:
- · Remark: Toxic for fish
- · Additional ecological information:
- · General notes:

Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water Do not allow product to reach ground water, water course or sewage system. Danger to drinking water if even small quantities leak into the ground.

Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

- · 12.5 Results of PBT and vPvB assessment
- · PBT: Not applicable.
- vPvB: Not applicable.
- · 12.6 Other adverse effects No further relevant information available.



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SECTION 13: Disposal considerations

- · 13.1 Waste treatment methods
- · Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

| · European waste catalogue | | | | | | | | |
|----------------------------|---|--|--|--|--|--|--|--|
| 08 00 00 | WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS | | | | | | | |
| 08 01 00 | wastes from MFSU and removal of paint and varnish | | | | | | | |
| 08 01 11* | waste paint and varnish containing organic solvents or other dangerous substances | | | | | | | |

- · Uncleaned packaging:
- · Recommendation: Disposal must be made according to official regulations.

| SECTION 14: | Transport | information | n |
|-------------|-----------|-------------|---|
| | | | |

| · 14.1 UN-Numbe |
|-----------------|
|-----------------|

· ADR, IMDG, IATA UN1263

· 14.2 UN proper shipping name

· ADR 1263 PAINT (not viscous), ENVIRONMENTALLY

HAZARDOUS

· IMDG, IATA PAINT

· 14.3 Transport hazard class(es)

· ADR



· Class 3 (F1) Flammable liquids.

Label

· IMDG, IATA



· Class 3 Flammable liquids.

· Label 3

· 14.4 Packing group

· ADR, IMDG, IATA III

· 14.5 Environmental hazards:

· Marine pollutant: No

• 14.6 Special precautions for user Warning: Flammable liquids.

30

· Danger code (Kemler):

• EMS Number: F-E,E-S

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| • | 14.7 | Trar | nspo | ort | in | bulk | a | CCOI | cding | j to | |
|---|-------|------|------|-----|------|-------|---|------|-------|------|--|
| | Annex | II | of | MAI | RPOI | 173/7 | 8 | and | the | IBC | |
| | Codo | | | | | | | | | | |

Code Not applicable.

· Transport/Additional information:

· ADR

Limited quantities (LQ)Excepted quantities (EQ)Code: E1

Maximum net quantity per inner packaging:

30 ml

Maximum net quantity per outer packaging:

1000 ml

Transport category 3Tunnel restriction code E

· IMDG

Limited quantities (LQ)Excepted quantities (EQ)Code: E1

Maximum net quantity per inner packaging:

30 ml

Maximum net quantity per outer packaging:

1000 ml

· UN "Model Regulation": UN1263, PAINT (not viscous),

ENVIRONMENTALLY HAZARDOUS, 3, III

SECTION 15: Regulatory information

- \cdot 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
- · National regulations:
- · Technical instructions (air):

| Class | Share in % |
|-------|------------|
| NK | 10-25 |

- · Waterhazard class: Water hazard class 2 (Self-assessment): hazardous for water.
- · 15.2 Chemical safety assessment:
 - A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Relevant phrases
 - H226 Flammable liquid and vapour.
 - H312 Harmful in contact with skin.
 - H315 Causes skin irritation.
 - H317 May cause an allergic skin reaction.
 - H319 Causes serious eye irritation.
 - H332 Harmful if inhaled.
 - H400 Very toxic to aquatic life.
 - H410 Very toxic to aquatic life with long lasting effects.

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(Contd. of page 11) H411 Toxic to aquatic life with long lasting effects. Flammable. R20/21 Harmful by inhalation and in contact with skin. R36/38 Irritating to eyes and skin. Irritating to skin. R38 R43 May cause sensitisation by skin contact. R50/53 Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. · Abbreviations and acronyms: RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail) ICAO: International Civil Aviation Organization ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods IATA: International Air Transport Association GHS: Globally Harmonized System of Classification and Labelling of Chemicals EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society) VOC: Volatile Organic Compounds (USA, EU) DNEL: Derived No-Effect Level (REACH) PNEC: Predicted No-Effect Concentration (REACH) LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent Flam. Liq. 3: Flammable liquids, Hazard Category 3 Acute Tox. 4: Acute toxicity, Hazard Category 4 Skin Irrit. 2: Skin corrosion/irritation, Hazard Category 2 Eye Irrit. 2: Serious eye damage/eye irritation, Hazard Category 2 Skin Sens. 1: Sensitisation - Skin, Hazard Category 1 Aquatic Acute 1: Hazardous to the aquatic environment - AcuteHazard, Category 1 Aquatic Chronic 1: Hazardous to the aquatic environment - Chronic Hazard, Category 1 Aquatic Chronic 2: Hazardous to the aquatic environment - Chronic Hazard, Category 2

· * Data compared to the previous version altered.

None